Anwesha Engineering & Projects Limited



Manufacturing Unit



MANUFACTURING UNIT

Manufacturing Unit was established In the Year 2012.

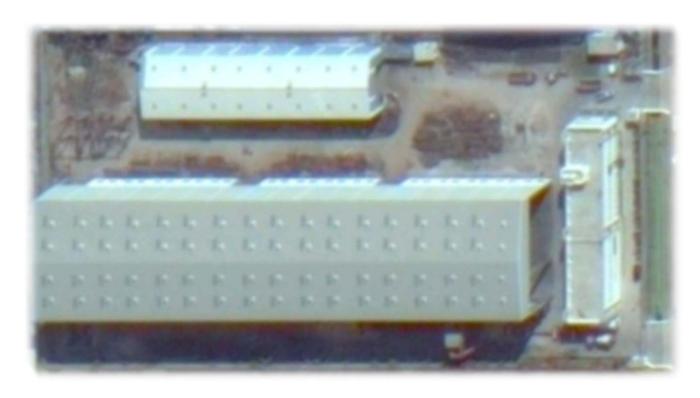
- Serving the petroleum, petrochemical, fertilizer and other industries for their needs of Shop fabricated equipment's.
- Product Range: Fabrication of Pressure Vessels, Tanks, Columns, Reactors, Heat Exchangers Skids, Tank, Modular & Plant Structures.

- Plot Area 14400 Sq M
- Covered Area 5345 Sq.M
- Capacity: 7,500 Mt/annum
- Work force: 90
- Managerial Staff: 15





LOCATION MAP



Anwesha Engineering & Projects Limited Plot-716, Road No.C, GIDC, Manjusar. Savli, Vadodara- 391775. India.

- 21 Km from Vadodara Railway Station.
- 12 Km from NHS and Express Way No 1.
- 1S Km from Vadodara Airport.





ASME-USTAMP



CERTIFICATE OF **AUTHORIZATION**

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Anwesha Engineering & Projects Limited Manufacturing Division Plot No.716, GIDC, Road No.12, Savli, Manjusar Vadodara, Gujarat 391775 India

SCOPE:

The American Society of Mechanical Engineers

Manufacture of pressure vessels at the above location and field sites controlled by the above location (This authorization does not cover impregnated graphite)

AUTHORIZED:

December 19, 2018

EXPIRES:

January 25, 2022

CERTIFICATE NUMBER: 44,552

Board Chair, Conformity Assessment



Managing Director, Conformity Assessment



PESO & IBR CERTIFICATION

App No : A0032018-20190000316

(CERTIFICATE FOR "Class-I" BOILER REPAIRER / ERECTOR AND STEAM / FEED PIPE LINE FABRICATOR/ERECTOR UNDER REGULATION - 392)

GOVERNMENT OF GUJARAT



DIRECTOR OF BOILERS, GUJARAT, AHMEDABAD

Certificate of approval as Boiler Repairer / Erector and Steam / Feed Pipe Line Fabricator / Erector under Indian Boiler Regulations - 1950.

This is to certify that technically after having satisfied that the Fabrication / Erection & Repair System adopted by

ANWESHA ENGINEERING & PROJECTS LIMITED

MANUFACTURING DIVISION ,PLOT NO 716 ,ROAD NO - C ,GIDC, MANJUSAR SAVLI, TA.:Savli, Dist.: Vadodara - 391775

has been evaluated & granted recognition under Regulation - 392 of IBR-1950 as Category "Class-I" (WP ≥ 125 Kg/Sq. cm) Boiler Repairer / Erector and Steam / Feed Pipe Line Fabricator / Erector.

The certificate is valid for Two years i.e. up to Date: 21/03/2021

Validity is subject to the adherence to the quality control prescribed under the provisions of the Indian Boiler Regulations.

Approval Certificate No:CA062018-20190000165

Date of Issue: 20/03/2019

Signature valid

(Shri A.A.SHAH) **Directors of Boilers** Gujarat State, Ahmedabad.

Class -1 IBR

Community of India
Mesons of Community for the May
Patrolour & Capinates Safety Organisation (PCSO)
for Plant, A. Houk, 200 Camples, Sentrary Hills
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Approval No.: A/29/04GL/FV905 (Scenic)

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2/27/2018

PESO



MACHINERY

Sr.	Description	Capacity	Nos
1	Plate Rolling Machines	30 I 40 MM Thickness	2 No.
2	Plate Rolling Machine	110 MM Thickness	1 No.
3	Hydraulic Press Machine	100 MT	1 No.
4	Hydraulic Press Machine	SOO MT	1 No.
5	Lathe Machine	4.5 ft bed length	1 No.
6	Lathe Machine	6.0 ft bed length	1 No.
7	Drill Machine – Radial	70 MM Diameter	1 No.
8	Drill Machine -Pillar Drill	25 MM Diameter	1 No
9	Shaping Machine	4.5 ft bed length	1 No.
10	Punch Machine		1 No.
11	Plasma Cutting Machine		1 No.
12	Bend Saw Machine	350 X 350 MM	1 No.
13	SAW welding Machine		4 No.
14	Rectifier	400 Amps	46 No.
15	MIG welding Machine		2 No.
16	TIG welding Machine		2 No.





- EOT Crane -15 MT = 01 Nos. Shed 1 wide bay
- EOT Crane 05 MT = 01 Nos. Shed 1 small bay
- EOT Crane 20 MT = 01 Nos. Shed 1 small bay
- Gantry Crane -40 MT = 01 Nos. RM stock area
- Gantry crane -10 MT = 01 Nos. Shed 2
- Mobile Crane -12 MT = 01 Nos.
- Mobile Cranes 100MT = 1 Nos. (At Site)







WELDING ENGINEERING

We have established all types of WPS/PQR at our workshop like

- GTAW Welding for Aluminium Plate & Pipe.
- - GTAW Welding for CS/SS Plates & Pipe.
- - SMAW Welding for CS/SS Plates & Pipe.
- MIG Welding for CS/SS Plates & Pipes.

Special 64 Sq. Mtr. WQT Booth for Welder Training and Qualification.





QUALITY AND NDT FACILITY

The following NDT facilities are available with us at workshop.

Dye penetrate test.

Magnetic particle test.

Acid Etching test.

Pneumatic test.

Radiography examination.

Hydro test

Coating Thickness Gauge

Hardness Testing

Ultrasonic Thickness Gauge

Stress Reliving facility by internal oil firing



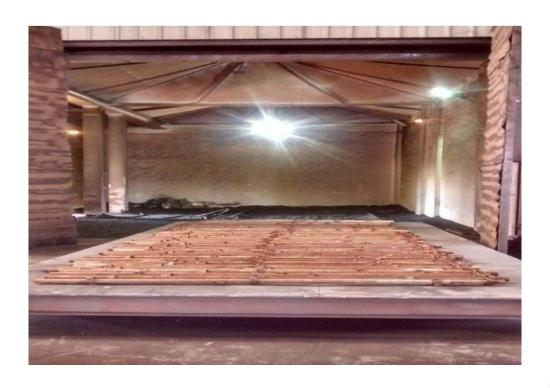




PAINTING FACILITY

The Painting Shop has facility for Surface Preparation and Painting with Airless Spray Guns. Stringent Quality Control

- Humidity.
- •Surface Preparation.
- Dry Film Thickness.
- •Surface Profile.





Area of **Painting Shop** –150 Sqmtr Handling Capacity –Gmtr x 8mtr x 12Mtr





Client- Mumbai Aviation Fuel Farm System PMC – Worley Parsons

Job details & Scope :-

Design, Supply fabrication & painting of Under ground Tanks - 4 nos.

16200 mm long, Height -5800 mm

Full internal Painting & external coal tar sheet coating (4000 micron)

Vessel size – 2900 mm ID x







Client- THERMAX LTD PMC- PETROCIL

"U" stamp Vessel
Dearator Tank- Head & Bottom, flash vessel, Condense
Accumulator
Total Qty- 4 Nos









Client- IOCL, DIGBOI, ASSAM TPI – TUV INDIA

Job details & Scope :-

4 Nos. CRMB Vessel

Vessel size – 2236 mm ID & 12600

mm long

Inside steam coil of 40 NB pipe

External Heat resistant aluminum

paint











Dia – 20 Mtr

Thk - 36 mm ~ 14mm

Qty – 2 Nos

MOC - SA 516 GR 70

Fabrication & Mock up Assembly of Ellipsoidal Dish End







Client- NIRMA LTD, Bhavnagar PMC - JACOBS

Light Ash Bunker

MOC – SS, Upper side cross sectional Circle & below rectangular
Silo size – 2750 mm ID & 7700 mm long
Full Steam tracing coil around outer side
Internal finish – 28 finish











Aluminium Oxidiser Container - 10 Nos.

High Explosive Factory, Pune

Code - ASME SEC VIII Div 1

Design Pressure – 6 Kg/Cm²

MOC- Aluminum A-6061 'T6' Temper

Dia - 1150 mm

Length - 2300 mm

Capacity – 1950 Litres





Client – M/S Thermax Itd (Enviro Division) & JGC, Japan

Fabrication & Mock up assembly of 75 m long Stack
Top section (Weight- 37 MT, 3.6 m Dia.x 25 m long)
Middle section (Weight- 57 MT, 4.3 m dia x 25 m long),
Bottom section(Weight- 85 mt, 4.3 m Dia x 25 m long)
Total weight-180 MT

Mockup assembly of platform & ladders Internal, external Blasting & painting of stack Packing as per export standard











Foam Modules - 42 Nos.

U Stamp Vessel
Vimal Fire Controls Pvt LTD

Head Cover For M/s. Voith





PRODUCT DEVELOPED

LPG Tankers of 18 MT & 21 MT LPG Capacity

Vessel

Design pressure - 15.945 Kg/cm2, Hydro test pressure - 21 Kg/cm2

Design is PESO approved

Tanker mounting drawings approved for Ashok Leyland, Bharat Benz, Eicher & Tata Motors respective chassis.









Client- ITT Corporation India Pvt. ltd,

Pump components, Pump Base Plate (frame)
Supply of Pump components & pump base plate, Material procurements,
Fabrication & Machining





COMPLETED WORKS





Design, Fabrication, supply & Installation of Silos at Lubrizol (Dahej)







HGG- DUCT FIVES Combustion Systems Pvt Ltd

Tank Rotator & Idler

Capacity: 100 MT, 60 MT, 30 MT



COMPLETED WORKS





Supply of the 3 Nos. 42" Dia x 22 m ht GT Stack including Structure, 1 No. 1.3m Dia x 30m ht Boiler Stack & 1 No. 1m Dia x 30m ht DG Stack for CAIRN Viramgam Terminal. Client – IOT Infrastructure & Energy Services Ltd.

Third Party Inspection – By BVIS







Supply & Manufacturing of the Final Cooler & Circulating Water Cooler for SAIL Rourkela Steel-Plant.

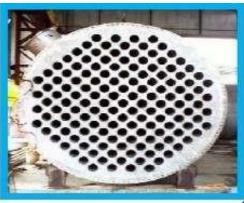
Client: Shriram EPC Ltd

Third Party Inspection by BVIS

COMPLETED WORKS









Supply of 3 Nos. 3m dia x 9.25m ht (SS 316) Electrostatic Tar Precipitator for Gas Condensation Plate at IISCO Burnpur.

Client : Nicco Corporation Ltd.

Third Party Inspection: LRIS









Client: Toyo Engineers India Ltd.

Third Party Inspection by BVIS







OTHER COMPLETED WORKS





Hot/Cold Well (Brine) Tank, PI Industries



Air Receiver tank for CUT, Raipur



Saturation Vessel for IL&FS,

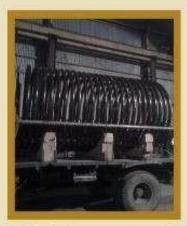


Mobile Diesel Dispensing tank(2000 Lts), IOCL

OTHER COMPLETED WORKS







Condensate Recovery Unit For LPG Augmentational For ONGC



Pressure Filter (4.0M Dia) For D.M Plant Of M/S Ion Exchange







GAS Metering Skid



Thank You

Anwesha Engineering & Projects Limited

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